

IN THE CLAIMS

Please amend the claims as follows:

1. (Currently Amended) A stirred tank for storing a part of yeast slurry discharged from fermentation tanks where beer is fermented, and then returning the part of yeast slurry to the fermentation tanks for reuse, comprising a tank body having a substantially cylindrical shape with a bottom portion having an inverted cone shape, a jacket disposed on a periphery of the tank body within which a cooling medium is circulated so as to cool the yeast slurry, and a stirring impeller made up of vertically oriented surfaces with no slant surface, having a shape and size varied in a vertical orientation, which variation achieving vertical flow of the yeast slurry, and positioned within the tank body of the stirred tank and so constructed that a maximum diameter of a rotation body defined by the rotation of the stirring impeller is 60-90% of the inner diameter of the stirred tank, and the height of the rotation body is 70% or more of a depth of the part of yeast slurry stored in the stirred tank.

2. (Original) A stirred tank according to claim 1, wherein the maximum diameter of the rotation body defined by the rotation of the stirring impeller is 70-90% of the inner diameter of the stirred tank.

3. (Previously Presented) A stirred tank according to claim 1, wherein the height of the rotation body defined by the rotation of the stirring impeller is 90-120% of the depth of the yeast slurry.

4. (Currently Amended) A method of manufacturing beer including the process of storing in a stirred tank a part of yeast slurry discharged from fermentation tanks where beer is fermented, and then returning the part of yeast slurry from the stirred tank to the

fermentation tanks for reuse, comprising:

providing a stirring impeller made up of vertically oriented surfaces with no ~~slanting~~
slant surface, having a shape and a size varied in a vertical orientation, which variation
achieving vertical flow of the yeast slurry, and positioned within a tank body of the stirred
tank, said tank body having a substantially cylindrical shape with a bottom portion of an
inverted cone shape, and so constructed that a maximum diameter of a rotation body defined
by the rotation of the stirring impeller is 60-90% of the inner diameter of the stirred tank, and
the height of the rotation body is 70% or more of a depth of the part of yeast slurry stored in
the stirred tank, and a jacket disposed on a periphery of the tank body within which a cooling
medium is circulated so as to cool the yeast slurry; and

stirring the yeast slurry by rotating the stirring impeller at a rotational speed of 1-30
rpm, while setting a concentration of the yeast slurry within the tank body to 30-60%.

5. (Previously Presented) A method of manufacturing beer according to claim 4,
wherein the maximum diameter of the rotation body defined by the rotation of the stirring
impeller is 70-90% of the inner diameter of the stirred tank.

6. (Previously Presented) A method of manufacturing beer according to claim 4,
wherein the height of the rotation body defined by the rotation of the stirring impeller is 90-
120% of the depth of the yeast slurry.

7. (Previously Presented) A method of manufacturing beer according to claim 4,
wherein the stirring impeller is rotated at a rotational speed of 1-20 rpm.

8. (Cancel)

9. (Previously Presented) A stirred tank according to claim 2, wherein the height of

the rotation body defined by the rotation of the stirring impeller is 90-120% of the depth of the yeast slurry.

10. (Previously Presented) A method of manufacturing beer according to claim 5, wherein the height of the rotation body defined by the rotation of the stirring impeller is 90-120% of the depth of the yeast slurry.

11. (Previously Presented) A method of manufacturing beer according to claim 5, wherein the stirring impeller is rotated at a rotational speed of 1-20 rpm.

12. (Previously Presented) A method of manufacturing beer according to claim 6, wherein the stirring impeller is rotated at a rotational speed of 1-20 rpm.

13. (Previously Presented) A method of manufacturing beer according to claim 10, wherein the stirring impeller is rotated at a rotational speed of 1-20 rpm.

14. (Cancel)

15. (Cancel)

16. (Previously Presented) A stirred tank according to claim 1, wherein the stirring impeller has no hole or opening.

17. (Previously Presented) A method of manufacturing beer according to claim 4, wherein the stirring impeller has no hole or opening.

18. (Currently Amended) A stirred tank for storing a part of yeast slurry discharged from fermentation tanks where beer is fermented, and then returning the part of yeast slurry to the fermentation tanks for reuse, comprising a tank body having a substantially cylindrical shape with a bottom portion having an inverted cone shape, a jacket disposed on a periphery of the tank body within which a cooling medium is circulated so as to cool the yeast slurry,

and a stirring impeller including vertically flat surfaced paddle blades with no slanting surfaces, the stirring impeller being positioned within the tank body of the stirred tank and so constructed that a maximum diameter of a rotation body defined by the rotation of the stirring impeller is 60-90% of the inner diameter of the stirred tank, and the height of the rotation body is 70% or more of a depth of the part of yeast slurry stored in the stirred tank.

19. (Currently Amended) A method of manufacturing beer including the process of storing in a stirred tank a part of yeast slurry discharged from fermentation tanks where beer is fermented, and then returning the part of yeast slurry from the stirred tank to the fermentation tanks for reuse, comprising:

providing a stirring impeller including vertically flat surfaced paddle blades with no slanting surface, the stirring impeller being positioned within a tank body of the stirred tank, said tank body having a substantially cylindrical shape with a bottom portion of an inverted cone shape, and so constructed that a maximum diameter of a rotation body defined by the rotation of the stirring impeller is 60-90% of the inner diameter of the stirred tank, and the height of the rotation body is 70% or more of a depth of the part of yeast slurry stored in the stirred tank, and a jacket disposed on a periphery of the tank body within which a cooling medium is circulated so as to cool the yeast slurry; and

stirring the yeast slurry by rotating the stirring impeller at a rational speed of 1-30 rpm, while setting a concentration of the yeast slurry within the tank body to 30-60%.